IPC920 series

Industrial Computers

User's Manual





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Safety Precautions

Before getting started, please read the following important safety precautions.

- 1. The IPC920 Series does not come equipped with an operating system. An operating system must be loaded first before installing any software into the computer.
- 2. Be sure to ground yourself to prevent static charge when installing the internal components. Use a grounding wrist strap and place all electronic components in any static-shielded devices. Most electronic components are sensitive to static electrical charge.
- 3. Disconnect the power cord from the IPC920 Series before making any installation. Be sure both the system and the external devices are turned OFF. A sudden surge of power could ruin sensitive components. Make sure the IPC920 Series is properly grounded.
- 4. Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
- 5. Turn OFF the system power before cleaning. Clean the system using a cloth only. Do not spray any liquid cleaner directly onto the screen.
- 6. Do not leave this equipment in an uncontrolled environment where the storage temperature is below -20°C or above 80°C. It may damage the equipment.
- 7. Do not open the system's back cover. If opening the cover for maintenance is a must, only a trained technician is allowed to do so. Integrated circuits on computer boards are sensitive to static electricity. To avoid damaging chips from electrostatic discharge, observe the following precautions:
 - Before handling a board or integrated circuit, touch an unpainted portion of the system unit chassis for a few seconds. This will help to discharge any static electricity on your body.
 - When handling boards and components, wear a grounding wrist strap, available from most electronic component stores.

Classification

- 1. Degree of production against electric shock: not classified
- 2. Degree of protection against the ingress of water: none
- **3.** Equipment not suitable for use in the presence of a flammable anesthetic mixture with air or with oxygen or nitrous oxide.
- 4. Mode of operation: Continuous
- 5. Type of protection against electric shock: Class I equipment

General Cleaning Tips

You may need the following precautions before you begin to clean the computer. When you clean any single part or component for the computer, please read and understand the details below fully.

When you need to clean the device, please rub it with a piece of dry cloth.

- 1. Be cautious of the tiny removable components when you use a vacuum cleaner to absorb the dirt on the floor.
- 2. Turn the system off before you start to clean up the component or computer.
- 3. Never drop the components inside the computer or get circuit board damp or wet.
- 4. Be cautious of all kinds of cleaning solvents or chemicals when you use it for the sake of cleaning. Some individuals may be allergic to the ingredients.
- 5. Try not to put any food, drink or cigarette around the computer.

Cleaning Tools

Although many companies have created products to help improve the process of cleaning your computer and peripherals users can also use household items to clean their computers and peripherals. Below is a listing of items you may need or want to use while cleaning your computer or computer peripherals.

Keep in mind that some components in your computer may require designated products for cleaning. If this is the case it will be mentioned in the cleaning instructions.

- Cloth: A piece of cloth is the best tool to use when rubbing up a component. Although paper towels or tissues can be used on most hardware as well, we still recommend you to rub it with a piece of cloth.
- Water or rubbing alcohol: You may moisten a piece of cloth a bit with some water or rubbing alcohol and rub it on the computer. Unknown solvents may be harmful to the plastic parts.
- Vacuum cleaner: Vacuuming the dust, dirt, hair, cigarette particles, and other particles out of a computer can be one of the best methods of cleaning a computer. Over time these items can restrict the airflow in a computer and cause circuitry to corrode.
- Cotton swabs: Cotton swabs moistened with rubbing alcohol or water are excellent tools for wiping hard to reach areas in your keyboard, mouse, and other locations.
- Foam swabs: Whenever possible it is better to use lint free swabs such as foam swabs.

Note: It is strongly recommended that you should shut down the system before you start to clean any single components.

Note: Please check the temperature of system surface before maintenance.

Please follow the steps below:

- 1. Close all application programs;
- 2. Close operating software;
- **3.** Turn off power switch;
- 4. Remove all device;
- 5. Pull out the power cable.

Scrap Computer Recycling

Please inform the nearest Axiomtek distributor as soon as possible for suitable solutions in case computers require maintenance or repair; or for recycling in case computers are out of order or no longer in use.

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SECTION 1 INTRODUCTION



This chapter contains general information and detailed specifications of theIPC920 Series. Chapter 1 includes the following sections:

- General Description
- System Specifications
- Dimensions
- I/O Outlets
- Jumper Settings
- Connectors
- Package List

1.1 General Description

The IPC920 series is a fan-less systems that can support LGA1700 socket for 13th/12th generation Intel® Core[™] i9/ i7/i5/i3 processors. The IPC920 are also built with a rugged design that makes the system suitable for the most endurable operation.

For operation systems, the IPC920 series not only supports Windows® 11 64-bit, Windows® 10 64-bit and Ubuntu, but also supports embedded OS.

The IPC920 Series supports two hard-drive bays to make it easy for customers to install and maintain the system.

1.2 System Specifications

1.2.1 System Features

- Intelligent power management:
 - Ignition
 - USB power on/off control
- Supports Intel® RAID (R680E)
- Easy expansion via flexible I/O window
- Supports connectors with pull-resistance design
- Optional din-rail kit, bookshelf kit and wall mount kit
- EN 61000-6-2 certified

1.2.2 CPU Level

- Socket LGA1700 for 13th/12th Generation Intel® Core™ i9/i7/i5/i3 processors, up to 65W
- Below is a list of supported CPUs.

Generation	Proc No	WATT	Performance- core base frequency	Efficient-core base frequency
Raptor Lake	i9-13900E	65W	1.8 GHz	1.3 GHz
Raptor Lake	i9-13900TE	35W	1.0 GHz	800 MHz
Raptor Lake	i7-13700E	65W	1.9 GHz	1.3 GHz
Raptor Lake	i7-13700TE	35W	1.1 GHz	800 MHz
Raptor Lake	i5-13500E	65W	2.4 GHz	1.5 GHz
Raptor Lake	i5-13500TE	35W	1.3 GHz	1.1 GHz
Raptor Lake	i3-13100E	65W	3.3 GHz	3.3 GHz
Raptor Lake	i3-13100TE	35W	2.4 GHz	2.4 GHz
Alder Lake	i9-12900E	65W	2.3 GHz	1.7 GHz
Alder Lake	i9-12900TE	35W	1.1 GHz	1.0 GHz
Alder Lake	i7-12700E	65W	2.1 GHz	1.6 GHz
Alder Lake	i7-12700TE	35W	1.4 GHz	1.0 GHz
Alder Lake	i5-12500E	65W	2.9 GHz	
Alder Lake	i5-12500TE	35W	1.9 GHz	
Alder Lake	i3-12100E	60W	3.2 GHz	
Alder Lake	i3-12100TE	35W	2.1 GHz	
Alder Lake	G7400E	46W	3.6 GHz	
Alder Lake	G7400TE	35W	3.0 GHz	
Alder Lake	G6900E	46W	3.0 GHz	
Alder Lake	G6900TE	35W	2.4 GHz	

1.2.3 Specification

	IPC920-R-F1	IPC920-R-F1E	IPC920-H-F1	IPC920-H-F1E	
System chipset	R680E		H610E		
BIOS	AMI BIOS V	with Smart View ar	nd Customer CM	OS Backup	
System memory	2x DDR5 4800)/4000 un-buffere	d SO-DIMM, ma	x up to 64GB	
Ethernet		2 x RJ45 2.5Gb	E Intel I226-V		
	1 x RJ4	5 1GbE Intel 1219-L	M; w/ Intel AMT((R680E)	
Serial	2 x I	RS232(4-wire)/422	/485 (default RS	232)	
	4 x USB3.2	Gen2x1(10G)	4 x USB3.2 Gen1x1(5G)		
USB	1 x USB2.0 (inter	nal, type A, up to	1 x USB2.0 (internal, type A, up to		
	30 r	nm)	30		
Display		1.4b with 4096 x 2	2160 resolution su	upported	
TDM	TX DP+-	1 x TDM 2 0	on board	ipported	
		1 x TPIVI 2.0	kot w/ SIM slot		
Expansions		1 x M.2 Ke	y E 2230		
		EIO110-B		EIO110-B	
Expansions	N/A	(1 x PCle x16	N/A	(1 x PCle x16	
		Gen3)		Gen3)	
Storage	2 x 2.5" HDD/SSD tray (7/9.5mm height)				
Storage	1 x M.2 key M 2280 socket (PCIe x4 Gen4)				
System indicator	1 x HDD/SSD access LED				
	3 x user's LED				
	Power input 18 to 36 Vdc				
	1 x 3-pin terminal block for DC input, ignition control, AT/ATX mode				
Power input	by BIOS setting				
	1 x Switch w/LED for power on/off control (default ATX)				
	1 x Remote power switch				
Typical	24 Vdc				
Inrush current	24Vdc / 4A				
Power rating	18-36Vdc,	18-36Vdc,	18-36Vdc,	18-36Vdc,	
	6-3A	14-7.16A	6-3A	14-7.16A	
Storage temperature	-20°C-80°C				
Humidity	10%-90% (non-condensing)				

Vibration		IPC920-H-F1, IPC920-R-F1: IEC 60068-2-64 (with SSD: 3Grms STD, random, 5 to 500 Hz, 1 hr/axis) IPC920-H-F1E, IPC920-R-F1E: IEC 60068-6-4 (W/SSD: 1Grms STD, random, 5-500 Hz, 1 hr/axis)				
	Shock	IEC 60068-2-27 (with SSD: 50G, half sine, 11 ms duration)				
	Dimensions	IPC920-H-E, IPC920-R-E: 83.5 x 192 x 230 mm				
		PC920-H-F1E, IPC920-R-F1E: 118.5 x 192 x 230 mm				
6	Note: Since Gen. 2 SSD with JMicron controller has a compatibility issue with Intel PCH, it is strongly recommended to use Gen. 3 SSD on system.					
6	Note: Please fix the system power input in 24Vdc when plugging an add-on card.					
G (1)	Note: The maximum power rating for expansion slots at 70°C cannot exceed the following value:					
	The maximum loading of +3.3V+5V+12V<150W (EIO110-B)					
4	Note: 12V maximum loading for 2 x 8-pin connectors (ATX2-3) are 120W. (EIO110-B,					
	Note: The system	power rating may thus be changed based on differing combinations				
	ofatt	tached devices.				

1.2.4 **Operating Temperature**

Below is a list of IPC920 series operating temperature w/ Intel® Core™ processor and industrial wide-temp SSD.

Generation	Proc No	WATT	Operating Temperature (0.7 m/s air flow)	Performance- core base frequency	Efficient-core base frequency
Raptor Lake	i9-13900E	65W	-20°C-50°C	1.8 GHz	1.3 GHz
Raptor Lake	i9-13900TE	35W	-20°C-60°C	1.0 GHz	800 MHz
Raptor Lake	i7-13700E	65W	-20°C-50°C	1.9 GHz	1.3 GHz
Raptor Lake	i7-13700TE	35W	-20°C-60°C	1.1 GHz	800 MHz
Raptor Lake	i5-13500E	65W	-20°C-50°C	2.4 GHz	1.5 GHz
Raptor Lake	i5-13500TE	35W	-20°C-60°C	1.3 GHz	1.1 GHz
Raptor Lake	i3-13100E	65W	-20°C-50°C	3.3 GHz	3.3 GHz
Raptor Lake	i3-13100TE	35W	-20°C-60°C	2.4 GHz	2.4 GHz
Alder Lake	i9-12900E	65W	-20°C-50°C	2.3 GHz	1.7 GHz
Alder Lake	i9-12900TE	35W	-20°C-60°C	1.1 GHz	1.0 GHz
Alder Lake	i7-12700E	65W	-20°C-50°C	2.1 GHz	1.6 GHz
Alder Lake	i7-12700TE	35W	-20°C-60°C	1.4 GHz	1.0 GHz
Alder Lake	i5-12500E	65W	-20°C-50°C	2.9 GHz	
Alder Lake	i5-12500TE	35W	-20°C-60°C	1.9 GHz	
Alder Lake	i3-12100E	60W	-20°C-50°C	3.2 GHz	
Alder Lake	i3-12100TE	35W	-20°C-60°C	2.1 GHz	
Alder Lake	G7400E	46W	-20°C-50°C	3.6 GHz	
Alder Lake	G7400TE	35W	-20°C-60°C	3.0 GHz	
Alder Lake	G6900E	46W	-20°C-50°C	3.0 GHz	
Alder Lake	G6900TE	35W	-20°C-60°C	2.4 GHz	

IPC920 series supports -10°C to 70°C(with optional system fan module, Intel® Core™ processor and • industrial wide-temp SSD; 0.7m/s air flow (support by project)

Note: The IPC system may cause CPU frequency hopping when operating in an extremely high temperature environment, and thermal throttling may occur when the system remains in full loading conditions.

Note: The performance of the system might be adversely affected when operating at a temperature above the system's limitation or with an unrecommended processor.

Sev Note:

If the operating temperature is above 35°C, it is recommended to use a wide temperature SSD on the device.

1.2.5 Certification

- CE (EN 61000-6-4, EN 61000-6-2)
- FCC

Note: All specifications and images are subject to change without notice.

1.3 System Dimensions

The following diagrams show you dimensions and outlines of theIPC920 Series.

IPC920-R-F1 / IPC920-H-F1









IPC920-R-F1E / IPC920-H-F1E



1.4 System Outlets

The following figures show locations of the IPC920 series system outlets.





Mark	Description
1	2 x 2.5" HDD/SSD tray
2	Remote power switch
3	2 x 2.5GbE Intel I226-V
4	1GbE Intel I219-LM
5	HDMI 1.4b with 4096 x 2160 resolution
6	DP++ 1.2 with 4096 x 2160 resolution
7	2 x USB3.2 Gen2x1 10G
	2 x USB3.2 Gen2x1 10G (R680E) or
8	2 x USB3.2 Gen1x1 5G (H610E)
9	Switch for power on/off with LED (default ATX)
10	3 x antenna opening
11	1 x HDD/SSD access LED
11	3 x user's LED
12	1 x Power switch w/ LED
13	Flexible I/O window
14	2 x RS232(4-wire)/422/485
15	PCIe x16 slot (EIO110-B, riser card)

1.5 Packing List

The package bundled with your IPC920 Series should contain the following items:

- IPC920 Series unit x 1
- Screw pack x 1
- Foot pad x 4
- CPU Thermal grease x 1
- Terminal block x 1
- Remote power switch cable x1

If you cannot find this package or any items are missing, please contact Axiomtek distributors immediately.

1.6 M/B Block Diagram

The following diagram shows you the M/B block diagram of PSB526.



1.7 Switch & LED Settings

Properly configure switch settings on the PSB526 to meet your application purpose. Below you can find a summary table of all Switches and onboard default settings.

1.7.1 Restore BIOS Optimal Defaults (SW1)

Open system cover, then press touch switch for 5 seconds to restore BIOS optimal defaults.

Function	Setting	
Normal operation (Default)	OPEN	
Restore BIOS optimal defaults	Push (down) 5s	





1.7.2 Power On/OFF Button (SW2) & LED (LED1)

The power button is on the I/O side. It allows users to control IPC920 power on/off, The LED displays the current status, refer to the table below for information.

Function	Description	•
On	Turn on/off system	(U)
Off	Keep system status	\bigcirc

Power button LED	Description
Orange	System shut down
Blue	System power on
Blinking 4 times on cycle	Input power under Low Voltage

Function	Description
Program LED 1	User defined green (On/Off/Blinking) *1
Program LED 2	User defined green (On/Off/Blinking) *1
Program LED 3	User defined green (On/Off/Blinking) *1
HDD LED	HDD Read/Write, Green blinking

1	2	3	HDD
O	0	0	O

1.8 Connectors

Connectors connect the board with other parts of the system. Loose or improper connection might cause problems. Make sure all connectors are properly and firmly connected.

Connector	Description	
BAT1	RTC battery connector	
CN1, CN3	COM port wafer connector (RS-232/422/485)	
CN4, CN5	Digital I/O connector	
CN6, CN7	RJ45 LAN 2.5G Ethernet	
CN9	RJ45 LAN Gigabit Ethernet	
CN10	HDMI connector	
CN11, CN17	Dual USB 3.2 Gen2 Type-A connector	
CN12	Reset wafer connector	
CN13, CN14	SATA power wafer connector	
CN18	Terminal block (Pitch 5.08mm / 3pin)	
CN20	DP connector	
SATA1, SATA2	SATA III connector	
SCN1	M.2 Key M 2280 connector	
SCN7	M.2 Key E 2230 connector	
SCN8	Mini card connector	
PWRBT1	Remote power switch connector	
PCIE1	Riser card - EIO110 1 PCIe x16 Gen3	

Here is a table summarizing all connectors on the board.

1.8.1 RTC battery connector (BAT1)

This connector is for RTC battery.

Pin	Signal	
1	BAT+	
2	GND	

|--|

1.8.2 COM port wafer connector (CN1, CN3)

The pin assignments of RS-232/422/485 are listed in the below table.

Set COM signals to operate in RS-232/422/485 by BIOS.

Pin	RS-232	RS-422	RS-485
1	RTS	RX-	N.C.
3	TXD	RX+	N.C.
5	CTS	TX-	D-
7	RXD	TX+	D+
9	GND	GND	GND
2	RTS	RX-	N.C.
4	TXD	RX+	N.C.
6	CTS	TX-	D-
8	RXD	TX+	D+
10	GND	GND	GND

Supports High-Speed Mode 115.2 Kbps, up to 1.5 Kbps



Pins	RS-232	RS-422	RS-485
1	No use	No use	No use
2	RXD, Receive Data	TX+	Data+
3	TXD, Transmit Data	RX+	No use
4	No use	No use	No use
5	GND, Ground	No use	No use



1.8.3 Digital I/O connector (CN4, CN5)

This header (5x2-pin p=2.00mm) is for digital I/O interface.

- The voltage of TTL is 5V
- The programming is as follow:
 - I/O sink current is 8~10mA
 - Input/Output can be programmed

Pin	Signal	Pin	Signal
1	DIO1	2	DIO8
3	DIO2	4	DIO7
5	DIO3	6	DIO6
7	DIO4	8	DIO5
9	GND	10	+5V

1.8.4 RJ45 LAN 2.5G Ethernet (CN6, CN7)

The system has two RJ-45 connectors: CN6, CN7. Ethernet connection can be established by plugging one end of the Ethernet cable into this RJ-45 connector and the other end (phone jack) to a 2500/1000/100-Base-T hub.

Pin	Signal	Pin	Signal
1	MDI0+	2	MDI0-
3	MDI1+	4	MDI2+
5	MDI2-	6	MDI1-
7	MDI3+	8	MDI3-
L	Active LED (Yellow)	R	Speed LED (2500M: Green 1000M: Orange 100M: off)



1.8.5 RJ45 LAN Gigabit Ethernet (CN9)

The system has one RJ-45 connectors: CN9. Ethernet connection can be established by plugging one end of the Ethernet cable into this RJ-45 connector and the other end (phone jack) to a 1000/100/10-Base-T hub.

Pin	Signal	Pin	Signal
1	MDI0+	2	MDI0-
3	MDI1+	4	MDI2+
5	MDI2-	6	MDI1-
7	MDI3+	8	MDI3-
L	Active LED (Yellow)	R	Speed LED (1000M: Orange 100M: Green 10M: off)



1.8.6 HDMI Connector (CN10)

The HDMI (High-Definition Multimedia Interface) is a compact digital interface which is capable of transmitting high-definition video and high-resolution audio over a single cable.

Pins	Signals	Pins	Signals
1	HDMI OUT_DATA2+	11	GND
2	GND	12	HDMI OUT Clock-
3	HDMI OUT_DATA2-	13	N.C.
4	HDMI OUT_DATA1+	14	N.C.
5	GND	15	HDMI OUT_SCL
6	HDMI OUT_DATA1-	16	HDMI OUT_SDA
7	HDMI OUT_DATA0+	17	GND
8	GND	18	+5V
9	HDMI OUT_DATA0-	19	HDMI_HTPLG
10	HDMI OUT Clock+		



1.8.7 Dual USB 3.2 Type-A connector (CN11, CN17)

The Universal Serial Bus connectors are compliant with USB3.2 and ideal for installing USB peripherals such as scanners, cameras and USB devices.

H610E=USB3.2 GEN1 (5Gbps) + USB3.2 GEN2 (10Gbps)

R680E=USB3.2 GEN2 (10Gbps)

Pins	Signal USB Port 0	Pins	Signal USB Port 1
1	USB_VCC (+5V level standby power)	10	USB_VCC (+5V level standby power)
2	USB1_Data-	11	USB2_Data-
3	USB1_Data+	12	USB2_Data+
4	GND	13	GND
5	SSRX1-	14	SSRX2-
6	SSRX1+	15	SSRX2+
7	GND	16	GND
8	SSTX1-	17	SSTX2-
9	SSTX1+	18	SSTX2+



1.8.8 DP connector (CN20)

The DP++ is a compact digital interface which is capable of transmitting high-definition video and high-resolution audio over a single cable.

Pin	Signal	Pin	Signal
1	LANE 0	2	GND
3	LANE 0#	4	LANE 1
5	GND	6	LANE 1#
7	LANE 2	8	GND
9	LANE 2#	10	LANE 3
11	GND	12	LANE 3#
13	Detect Pin	14	GND
15	AUX CH	16	GND
17	AUX CH#	18	Hot Plug Detect
19	GND	20	DP_PWR (3.3V)



1.8.9 Terminal block (Pitch 5.08mm / 3pin) (CN18)

The system supports 18VDC-36VDC Phoenix DC-in connector for system power input.

Pin	Signal
1	DC+
2	DC-
3	IGN



Note. For detailed functions, refer to the IGN chapter

1.8.10 SATA power wafer connector (CN13, CN14)

The SATA power connector is used for interfacing SATA 2.5" HDD/SSD power supply.

Pin	Signal
1	+5V
2	GND

N	-
0	
டு	

1.8.11 SATA Connector (SATA1, SATA2)

These Serial Advanced Technology Attachment (Serial ATA or SATA) connectors are used as high-speed SATA interfaces. They are computer bus interfaces for connecting to devices such as hard disk drives. This board has two SATA 3.0 ports with 6Gb/s performance.

Pins	Signals	
1	GND	
2	SATA_TX+	
3	SATA_TX-	
4	GND	
5	SATA_RX-	
6	SATA_RX+	
7	GND	

	<u> </u>
7	1

1.8.12 M.2 Key M 2280 connector (SCN1)

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	GND	2	+3.3V	3	GND	4	+3.3V
5	PERn3	6	NC	7	PERp3	8	NC
9	GND	10	LED_1#	11	PETn3	12	+3.3V
13	PETp3	14	+3.3V	15	GND	16	+3.3V
17	PERn2	18	+3.3V	19	PERp2	20	NC
21	GND	22	NC	23	PETn2	24	NC
25	PETp2	26	NC	27	GND	28	NC
29	PERn1	30	NC	31	PERp1	32	NC
33	GND	34	NC	35	PETn1	36	NC
37	PETp1	38	NC	39	GND	40	NC
41	PERn0	42	NC	43	PERp0	44	NC
45	GND	46	NC	47	PETn0	48	NC
49	PETp0	50	PERST#	51	GND	52	CLKREQ#
53	REFCLKn	54	PEWAKE#	55	REFCLKp	56	NC
57	GND	58	NC	59	CONNECTOR Key M	60	CONNECTOR Key M
61	CONNECTOR Key M	62	CONNECTOR Key M	63	CONNECTOR Key M	64	CONNECTOR Key M
65	CONNECTOR Key M	66	CONNECTOR Key M	67	NC	68	NC
69	NC	70	+3.3V	71	GND	72	+3.3V
73	GND	74	+3.3V	75	GND		

The M.2 2280 Key M NVM Express SSD for storage.



1.8.13 M.2 Key E 2230 connector (*SCN7)

Pin	Signal	Pin	Signal	Pin	Signal	Pin	Signal
1	GND	2	+3.3V	3	USB_D+	4	+3.3V
5	USB_D-	6	NC	7	GND	8	NC
9	NC	10	NC	11	NC	12	NC
13	NC	14	NC	15	NC	16	NC
17	NC	18	GND	19	NC	20	NC
21	NC	22	NC	23	NC	24	CONNECTOR KEY E
25	CONNECTOR KEY E	26	CONNECTOR KEY E	27	CONNECTOR KEY E	28	CONNECTOR KEY E
29	CONNECTOR KEY E	30	CONNECTOR KEY E	31	CONNECTOR KEY E	32	NC
33	GND	34	NC	35	РЕТрО	36	NC
37	PETn0	38	NC	39	GND	40	NC
41	PERp0	42	NC	43	PERn0	44	NC
45	GND	46	NC	47	REFCLKp0	48	NC
49	REFCLKn0	50	SUSCLK	51	GND	52	PERSTO#
53	CLKREQ0#	54	W_DISABLE2#	55	PEWAKE0#	56	W_DISABLE1#
57	GND	58	I2C_DATA	59	NC	60	I2C_CLK
61	NC	62	ALERT#	63	GND	64	NC
65	NC	66	NC	67	NC	68	NC
69	GND	70	NC	71	NC	72	+3.3V
73	NC	74	+3.3V	75	GND		

SCN7 for PCI-Express and USB signals interface supported Key E , type 2230.



1.8.14 Mini card connector (SCN8)

A PCI-Express Mini Card connector is located on the top side. It complies with PCI-Express Mini Card Spec. V1.2.

Pins	Signals	Pins	Signals
1	WAKE#	2	+3.3VSB
3	No use	4	GND
5	No use	6	+1.5V
7	CLKREQ#	8	No use
9	GND	10	No use
11	REFCLK-	12	No use
13	REFCLK+	14	No use
15	GND	16	No use
17	No use	18	GND
19	No use	20	W_DISABLE#
21	GND	22	PERST#
23	PE_RXN3/	24	+3.3VSB
25	PE_RXP3/	26	GND
27	GND	28	+1.5V
29	GND	30	SMB_CLK
31	PE_TXN3/	32	SMB_DATA
33	PE_TXP3/	34	GND
35	GND	36	USB_D8-
37	GND	38	USB_D8+
39	+3.3VSB	40	GND
41	+3.3VSB	42	No use
43	GND	44	No use
45	No use	46	No use
47	No use	48	+1.5V
49	No use	50	GND
51	No use	52	+3.3VSB





1.8.15 Remote power switch connector (PWRBT1)

The system has one 2-pin connector output for remote power on/off switch.

Function	Description	
Short (1-2)	Turn on/off system	
Open	Keep system status	

1.8.16	Riser	card -	EIO110

IPC920-R-F1E and IPC920-H-F1E have a riser module to support PCIe slots.

```
Expansion Power Input Connectors (ATX1)
```

This ATX1 connector for reserved uses. (Black co	lor)
--	------

Pins	Signals	
1	GND	4 3
2	GND	
3	+12V	2 1
4	+12V	
Si		

Note: ATX1 is reserved, please contact Axiomtek before using it.

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SECTION 2 HARDWARE INSTALLATION

The IPC920 Series products are convenient for your various hardware configurations, such as CPU (Central Processing Unit), memory module, HDD (Hard Disk Drive) and PCIe/PCI card. Chapter 2 will show you how to install these hardware parts.

2.1 Installing the Processor

The Intel® Core™ i9/i7/i5/i3 processors are available as a boxed processor for the IPC960A / IPC962A / IPC964A system. Intel recommends the processors should be installed by a qualified computer professional since this electronic device may cause serious damage to the installer, system and processor if installed improperly.



Before attempting to install a new processor, carefully review the documentation that came with your system and make sure that you will not be voiding your warranty by opening the computer or replacing your processor.

Instructions:

- Make sure that your system can accommodate the Intel® Core[™] i9 i7/i5/i3/Celeron® processor that you want to install. Check for CPU card, BIOS, and thermal compatibility by using the manufacturer's documentation for the system, or by contacting the vendor if necessary. This processor should only be installed in systems supporting the Intel® Core[™] i9/i7/i5/i3/Celeron® processors.
- 2. Obtain access to your processor socket as described in the documentation for your system.
- 3. If the cooling solution prevents you from accessing the processor socket, you may need to remove it. Instructions on how to remove your cooling solution should be provided in the documentation that came with the system.

2.2 Procedure of Installation

This chapter will guide you on installing a processor.

- Step 1 Turn off the system.
- Step 2 Disconnect the power connector.
- Step 3

Loosen eight screws to remove the heatsink cover from the chassis.



Se Note:

To avoid damage, never touch the pins of socket and the processor at any time during installation.

Step 4 Remove protective cover carefully.



Step 5 CPU installation steps:

> Lift the processor package from the shipping media by carefully grasping its substrate edges.



- Scan the processor package gold contacts for any presence of foreign material.
- Locate connection 1 indicator on the processor which aligns with connection 1 indicator chamfer on the socket and notice processor keying features that line up with posts along socket walls.
> Grasp the processor with the thumb and index fingers along the top and bottom edges.

The socket will have cutouts for your fingers to fit into.

> Carefully place the processor into the socket vertically.



Note: To avoid damage never touch the pins of socket and the processor at any time during installation.

- Step 6 When installing the CPU, pay attention to the CPU's orientation and align the arrow mark on the CPU with the arrow key on the socket. And apply the thermal paste on the top of the processor.
- Step 7 Put the top cover back onto the system and fasten all screws.



Note: When removing the top cover to change CPU, the CPU will stick on the underside of the cover. To avoid damaging the CPU coming off from heatsink or squeezing, please put the heatsink downwards and remove the expansion box upwards, then take it down carefully by holding the edges of the CPU and follow section 2.2 to reinstall.



2.3 Installing the Memory Module

- Step 1 Paste the thermal pad on the bottom side of the module. Remember to remove the protective film from the thermal pad.
- Step 2 Turn off the system.
- Step 3 Disconnect the power connector.
- Step 4 Loosen eight screws and remove the heatsink cover from the chassis.



Step 5 Insert the module to slot and push it down firmly.



Step 6 Close the heatsink cover back to the chassis and fasten all screws. The installation is complete.

2.4 Installing the Hard Disk Drive

The IPC920 series offers two convenient drive trays modules for users to install HDD/SSD. Please follow the steps to install:

- Step 1 Turn off the system.
- Step 2 Disconnect the power connector.
- Step 3

Unscrew 2 screws for each HDD tray and pull out the HDD tray from the chassis.



Step 4

Fix HDD/SSD to the HDD tray with four screws



Step 5 Insert HDD tray into the system, then screw 2 screws for each HDD tray. Installation is complete.



2.5 Installing the flexible I/O

The IPC920 provides a flexible I/O window for expansion. The procedures of installing I/O cable or module into system is instructed below.



	IPC920-R-F1 / IPC920-R-F1E	IPC920-H-F1 / IPC920-H-F1E
1	2 x 8-bit programmable DIO	2 x 8-bit programmable DIO
2	2 x 2 USB 2.0	2 x 2 USB 2.0
3	Mic in & Line out (by project request)	Mic in & Line out (by project request)
4	1 x 2 RS-232(4-wire)/422/485	1 x 2 RS-232(4-wire)/422/485
5	1 x M.2 key E 2230	1 x M.2 key E 2230
6	1 x mini PCle	1 x mini PCIe
7	2 x USB3.1 Gen1x1 (5G)	

Step 1 Turn off the system.

Step 2 Disconnect the power connector.



Step 3 Complete the flexible I/O installation as the below procedure illustrates.



2.6 Installing USB dongle

The IPC920 provides an internal USB2.0 type A connector. The procedure of installing the USB dongle into system is instructed below.

- Step 1 Turn off the system.
- Step 2 Disconnect the power connector.
- Step 3 Loosen the system cover screw and remove the cover from the chassis.





Insert USB dongle into connector, then close the system cover back to the chassis and fasten all screws. Installation is complete.



2.7 Installing PCIe Card

The IPC920-R-F1E and IPC920-H-F1E provide a PCIe x16 slot for expansion. The procedure of installing PCIe expansion card into system is instructed below.

2.7.1 Installing PCIe card

- Step 1 Turn off the system.
- Step 2 Disconnect the power connector.
- Step 3 Loosen the system cover screw and remove the cover from the expansion box.





Locate the PCIe slot and remove the slot bracket.



Step 5 Align the PCIe card with the slot and press the card into the slot until it is firmly seated.



Step 6 Close the cover back to the chassis and tighten the screws. The installation is complete.

The limitation of an add-on card 2.7.2

The following figures show the limitation of an add-in card in different configuration.



Considering heat dissipation potential, a space of 20mm must be left between an addon card and system.

The followings show each slot's max. dimensions for add-in card in the system, it doesn't include power cable routing length required for add-in card.

Sev Note:

2.8 Installing the NVMe SSD, Mini Card & M.2 key E Module

The IPC920 comes equipped with a mini card slot, an optional M.2 key E/B slot and a M.2 key M slot for users to install wireless LAN cards and SSD. Please refer to the following instructions and illustrations for the installation of the wireless LAN and SSD.



	IPC920 series		
1	M.2 key M 2280 (PCle x4 Gen3)	2	M.2 Key E slot 2232
3	Mini PCIe slot	4	SIM socket for mini PCIe

Step 1 Turn off the system.

Step 2 Disconnect the power connector.









- ➢ Insert the SSD module into Key M slot and push it down firmly.
- > Paste the thermal pad (4) on the top of SSD module and tear the protective cover.



> Tight the bracket. The installation is complete.,



2.9 Using the Cable Tie

The IPC920 provides cable tie (1) and cable holder (2) for optional selection, using the cable tie, it helps you to ensure your I/O cable is secure. To use the cable tie, do the following:





- Step 1 Turn off the system.
- Step 2 Disconnect the power connector.
- Step 3 Connect the I/O cable(s) to the system connector. Then, securely fasten the cable tie (1) using the provided screws.



Step 4 Attach the cable holder (2) to the I/O cable(s) and thread the cable tie (1) through the holder. (as shown in the illustration below in red rectangle)



Step 5 Open the latch (A) of cable holder and thread cable holder (B) through the latch (as shown below in read rectangle), tighten the cable holder to encircle the I/O cable(s). The installation is completed.



Mounting 2.10

The IPC920 provides optional mount kits for different deployment field sites .

DIN rail mount



Note: The DIN rail kit can be installed in IPC920-R-F1 and IPC920-H-F1 only.



Note: The IPC920-R(H)-F1 supports DIN rail kit, bookshelf kit or wall mount kit.

Wall mount







Note: The IPC920 supports any of din rail kit, bookshelf mount kit or wall mount kit.

SECTION 3 AMI BIOS UTILITY

The AMI UEFI BIOS provides users with a built-in setup program to modify basic system configuration. All configured parameters are stored in a 16MB flash chip to save the setup information whenever the power is turned off. This chapter provides users with detailed description about how to set up basic system configuration through the AMI BIOS setup utility.

3.1 Starting

To enter the setup screens, follow the steps below:

- 1. Turn on the computer and press the key immediately.
- 2. After you press the key, the main BIOS setup menu displays. You can access the other setup screens from the main BIOS setup menu, such as the Advanced and Chipset menus.



If your computer cannot boot after making and saving system changes with Setup, you can restore BIOS optimal defaults by setting JP1 (see section 1.6.2).

It is strongly recommended that you should avoid changing the chipset's defaults. Both AMI and your system manufacturer have carefully set up these defaults that provide the best performance and reliability.

3.2 Navigation Keys

The BIOS setup/utility uses a key-based navigation system called hot keys. Most of the BIOS setup utility hot keys can be used at any time during the setup navigation process. These keys include <F1>, <F2>, <Enter>, <ESC>, <Arrow> keys, and so on.

Note: Some of the navigation keys differ from one screen to another.

Hot Keys	Description
→← Left/Right	The Left and Right <arrow> keys allow you to select a setup screen.</arrow>
↑↓ Up/Down	The Up and Down <arrow> keys allow you to select a setup screen or sub- screen.</arrow>
+– Plus/Minus	The Plus and Minus <arrow> keys allow you to change the field value of a particular setup item.</arrow>
Tab	The <tab> key allows you to select setup fields.</tab>
F1	The <f1> key allows you to display the General Help screen.</f1>
F2	The <f2> key allows you to Load Previous Values.</f2>
F3	The <f3> key allows you to Load Optimized Defaults.</f3>
F4	The <f4> key allows you to save any changes you have made and exit Setup. Press the <f4> key to save your changes.</f4></f4>
Esc	The <esc> key allows you to discard any changes you have made and exit the Setup. Press the <esc> key to exit the setup without saving your changes.</esc></esc>
Enter	The <enter> key allows you to display or change the setup option listed for a particular setup item. The <enter> key can also allow you to display the setup sub- screens.</enter></enter>

3.3 Main Menu

When you first enter the setup utility, you will enter the Main setup screen. You can always return to the Main setup screen by selecting the Main tab. System Time/Date can be set up as described below. The Main BIOS setup screen is shown below.

Main Ad	vanced Chipset	Apti Security Boot	o Setup – AMI Save & Exit	
BIOS Info Build Dat	rmation e and Time	10/18	/2023 08:54:21	Set the Date. Use Tab to switch between Date elements.
Project version		F3652	0 X2V3 UKB	Year: 1998-9999
Firmware	Information			Months: 1-12
ME Firmwa	re version	16.1.	25.2020	Days: Dependent on month
ME Firmwa	re Mode	Norma	1 Mode	Range of Years may vary.
ME Firmwa	re sku	Consu	mer SKU	
Board Inf	ormation			
Processor Name		Alder	Lake DT	
	Туре	12th	Gen Intel(R)	
		Core(TM) i9-12900	
	Stepping	CO		++: Select Screen
				†↓: Select Item
PCH	Name	PCH-S		Enter: Select
	SKU	Q670E		+/-: Change Opt.
	Stepping	B1		F1: General Help
Memory	Size	32768	MB	F2: Previous Values
	Frequency	4000	MHz	F3: Optimized Defaults
				F4: Save & Exit
System Date		[Mon	10/16/2023]	ESC: Exit
System Time		[04:3	8:35]	
Access Level		Admin	istrator	
				2000 017
			87 Copyright (C) 2	2023 AMI

BIOS Information

Display the BIOS information.

System Date/Time

Use this option to change the system time and date. Highlight System Time or System Date using the <Arrow> keys. Enter new values through the keyboard. Press the <Tab> key or the <Arrow> keys to move between fields. The date must be entered in MM/DD/YY format. The time is entered in HH:MM:SS format.

Access Level
 Display the access level of current user.

3.4 Advanced

• Advanced Menu

The Advanced menu also allows users to set configuration of the CPU and other system devices. You can select any of the items in the left frame of the screen to go to the sub menus:

- Smart Ignition Management
- ACPI Settings
- Trusted Computing
- Platform Misc Configuration
- CPU Configuration
- Storage Configuration
- NVMe Configuration
- AMT Configuration
- F81966 Super IO configuration
- Hardware Monitor
- USB Configuration

For items marked with "▶", please press <Enter> for more options.

*For H610E platform



*For Q670E platfomr

Aptio Setup – AMI Main Advanced Chipset Security Boot Save & Exit MEBx	
 Smart Ignition Management ACPI Settings Trusted Computing Platform Misc Configuration CPU Configuration Storage Configuration NVMe Configuration AMT Configuration F81966 Super IO Configuration Hardware Monitor USB Configuration 	Setup or restore settings - You may Save custom On/Off settings or Restore factory default settings
	<pre>++: Select Screen fl: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>

• Smart Ignition Configuration

Press Enter to access the sub-menu. Calculated based on the 24-hour military-time clock.

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Advanced	Aptio Setup – AMI	
Smart Ignition Management Manufacturer Model Firmware Version PSU State Power Mode Vin Voltage(V)	Axiomtek PSB526 V101 N/A AT Mode N/A	Change power mode Enabled : In-Vehicle Disabled : AT/Raiway *PSU and system would reset after save setting
IGN Signal Shutdown Delay Timer (IGN Off) Shutdown Delay Timer (Low Voltage)	N/A N/A N/A	
Ignition Management	[Disabled]	↔: Select Screen t↓: Select Item
Auto Power On	[Enabled]	Enter: Select +/−: Change Opt.
 Advance Setting 		F1: General Help F2: Previous Values F3: Optimized Defaults
▶ Save Settings ▶ Restore Factory Settings		F4: Save & Exit ESC: Exit

BIOS menu item	Description
Ignition Management	Enabled
	Switch to ACC mode
	*Note: IGN signal will only be triggered when DCIN Terminal Block 4-Pin IGN is connected with VCC.
	Disabled
	Switch to AT mode
	*Note: System will be reset after Ignition Management setting has been changed and saved.
Auto Power On	Enabled
	System will turn on automatically under following conditions
	- Manually disconnects and reconnects system power
	- Power interruption: Resumes power after power failure
	Disabled
	System will not turn on automatically when power is connected or when power resumes from a power failure

Advance Setting	Set system on/off timing and voltage threshold levels
Save Settings	Save the current settings
Restore Factory Settings	Restores factory defaults to remove any incorrect or corrupt settings that might have prevented the system from properly powering on/off.

======= Voltage ====== The counter will be activated once power source voltage is smaller than the value of Loc Voltage Trigger(V) Low Voltage Trigger(V) 8 smaller than the value of Loc Voltage Trigger], then, system will be forced to turn off winulum Timer Minulum Timer 00:01:00 when time's up	Aptio Setup Utili Advanced	ty – Copyright (C) 2022 Am	erican Megatrends, Inc.
Hour 0 Minute 3 Second 0 ======= IGN Function ======= IGN Trigger [Disabled]	Activate Voltage ======= Activate Voltage Trigger(V) Low Voltage Trigger(V) Shutdown Delay Timer (Low Volta Minuium Timer Maximum Timer Hour Minute Second ======= IGN Function ======= IGN Trigger	9 8 00:01:00 03:00:00 0 3 0 (Disabled]	The counter will be activated once power source voltage is smaller than the value of [Low Voltage Trigger],then, system will be forced to turn off when time's up
++: Select Screen f4: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit			<pre>++: Select Screen f4: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>

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Aptic Setup Utility - Advanced	Copyright (C) 2022 American	Megatrends, Inc.
Woltage		The counter will be activated
Activate Voltage Trigger(V)	9	once nower source voltage is
Low Voltage Trigger(V)	8	smaller than the value of flow
200 /01/080 // 1860/ (//	Ŭ	Voltage Trigger] then system
Shutdown Delay Timer (Low Voltage)		will be forced to turn off
Minulum Timer	00:01:00	when time's up
Maximum Timer	03:00:00	
Hour	0	
Minute	3	
Second	0	
======= IGN Function ========		
IGN Trigger	[Enabled]	
System Turn On Delay Timer(IGN On)		++: Select Screen
Minulum Timer	00:00:02	T4: Select Item
Maximum Timer	00:30:00	Enter: Select
Hour	0	+/-: Change Opt.
Minute	0	F1: General Help
Second	2	F2: Previous Values
Shutdown Delay Timer (IGN D++)		F3: Optimized Defaults
Minulum Timer	00:00:01	F4: Save & Exit
Maximum Timer	06:00:00	ESC: EXIT
Hour	0	
Rinute		
aecono	2	
Vencion 0 10 1050 /	an and the second second and the	Invinture and Tan

BIOS menu item	Description
Activate Voltage Trigger	The system only turns on when the voltage delivered by the power source is higher than the value you set here.
Low Voltage Trigger	The system will begin countdown stage once voltage drops below the value you set here.
	If the power source voltage does not come back above the value of [Activate Voltage Trigger] within the time you set for [Shutdown Delay Time (Low Voltage)], the system will shut down and remain off.
Shutdown Delay Timer (Low Voltage)	The counter will be activated once power source voltage drops below the value defined in [Low Voltage Trigger]. The system will be forced to turn off once timer completes countdown.
IGN Trigger	Enable [System Turn on Delay] and [Shutdown Delay] will be trigged by IGN. Disable IGN signal will not affect any power management.

• ACPI Settings

ACPI configuration can be configured in ACPI Settings. A description of the selected item appears on the right side of the screen.

Advanced	Aptio Setup — AMI	
ACPI Settings		Select the highest ACPI sleep
ACPI Sleep State	[S3 (Suspend to RAM)]	<pre>state the system will enter when the SUSPEND button is pressed. ++: Select Screen 1+: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
Versi	on 2.22.1287 Copyright (C) 2023	3 AMI

ACPI Sleep State

Select the ACPI (Advanced Configuration and Power Interface) sleep state. Configuration options are Suspend Disabled and S3 (Suspend to RAM). The default is S3 (Suspend to RAM). This option selects the ACPI sleep state the system will enter when the suspend button is pressed.

• Trusted Computing

Select Security Device Support to enable or disable the TPM function.

Advanced	Aptio Setup – AMI	
TPM 2.0 Device Found Firmware Version: Vendor: Security Device Support Active PCR banks Available PCR banks	1.258 STM [Enable] SHA256 SHA256	Enables or Disables BIOS support for security device. O.S. will not show Security Device. TCG EFI protocol and INT1A interface will not be available.
		++: Select Screen f1: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit
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> TPM Device Selection

Select TPM device:

- PTT: Intel® built-in TPM. Enables PTT in SkuMgr.
- dTPM: External extended Infineon's TPM. Disables PTT in SkuMgr.
- Security Device Support

Enable or disable BIOS support for security device. OS will not show security device. TCG EFI protocol and INT1A interface will not be available.

• Platform Misc Configuration

This screen allows you to set Platform Misc Configuration.

Platform Misc Configuration		
Native PCIE Enable [D: Native ASPM [D:	isabled] isabled]	Bit - PCIe Native * control 0 - ~ Hot Plug 1 - SHPC Native Hot Plug control 2 - ~ Power Management Events 3 - PCIe Advanced Error Reporting control 4 - PCIe Capability Structure control 5 - Latency Tolerance Reporting control
		<pre>++: Select Screen 14: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>

- Native PCIE Enable
 Enabled Enable PCIE power saving function, Disabled Disabled PCIE power saving function.
- ➢ Native ASPM

Enabled - OS Controlled ASPM, Disabled - BIOS Controlled ASPM.

• CPU Configuration

This screen shows the CPU configuration, and you can change the value of the selected option.

	Aptio Setup – AMI	
Advanced		
CPU Configuration		Maximum Package C State Limit Setting. Cou Default: Leaves
Type ID Speed L1 Data Cache L1 Instruction Cache L2 Cache L3 Cache VMX SMX/TXT	12th Gen Intel(R) Core(TM) i9-12900 0x90672 2400 MHz 48 KB x 8 32 KB x 8 1280 KB x 8 30 MB Supported Supported	to Factory default value.Auto: Initializes to deepest available Package C State Limit.
Package C State Limit Intel (VMX) Virtualization Technology Active Performance-cores Active Efficient-cores Boot performance mode Intel(R) SpeedStep(tm) Turbo Mode	[Disabled] [Enabled] [A11] [A11] [Max Non-Turbo Performance] [Disabled] [Disabled]	<pre>++: Select Screen 1↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>

> Hardware Prefetcher

Turn on/off the MLC streamer prefetcher.

- Adjacent Cache Line Prefetch
 Turn on/off prefetching of adjacent cache lines.
- Package C State Limit

Maximum Package C State Limit Setting. CPU Default: Sets to Factory default value. Auto: Initializes to deepest available Package C State Limit.

> Hyper-Threading

Enable or disable Hyper-threading Technology, which allows a single physical processor to multitask as multiple logical processors. When disabled, only one thread per enabled core is enabled.

Intel Virtualization Technology

Enable or disable Intel Virtualization Technology. When enabled, a VMM (Virtual Machine Mode) can utilize the additional hardware capabilities. It allows a platform to run multiple operating systems and applications independently, hence enabling a single computer system to work as several virtual systems.

Active Performance Cores
 Number of cores to enable in each processor package.

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Active Efficient Cores

Number of E-cores to enable in each processor package. Note: Number of P-Cores and E-cores are counted together. When both are {0,0}, P-code will enable all cores.

AES

Enable / Disable AES (Advanced Encryption Standard)

- Boot performance mode
 Select the performance mode that the BIOS will run after the reset.
- Intel (R) SpeedStep(tm)
 Allows more than two frequency ranges to be supported.
- Turbo Mode
 Allows to enable processor cores to raise the operating frequency.

• Storage Configuration

This screen shows storage information.

Aptio Setup – AMI Advanced	
Storage Configuration	SATA Device Options Settings
▶ SATA Configuration	
	<pre>++: Select Screen 11: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
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• SATA Configuration

During system boot up, the BIOS automatically detects the presence of SATA devices. In the SATA Configuration menu, you can see the hardware currently installed in the SATA ports.

Advanced	Aptio Setup — AMI	
SATA Configuration		Enable/Disable SATA Device.
SATA Controller(s)	[Enabled]	
Serial ATA Port 1 Port 1 Hot Plug Spin Up Device SATA Device Type Serial ATA Port 2 Port 2 Hot Plug Spin Up Device SATA Device Type	Empty [Enabled] [Disabled] [Disabled] [Hard Disk Drive] Empty [Enabled] [Disabled] [Disabled] [Hard Disk Drive]	<pre>**: Select Screen fl: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
	Vension 2 22 4207 Comunicht (C) 20	NOD ANT

- SATA Controller(s)
 Enable or disable the SATA Controller feature. The default is Enabled.
- VMD Setup Menu
 VMD Configuration settings. The default is Disabled.
- Hot Plug
 Designates this port as Hot Pluggable.
- Spin Up Device
 Staggered Spin Up will be performed when any of the drive is enabled for the performance strategy.
 Otherwise, all drives spin up at boot. Only HDD supports this function.
- SATA Device Type
 Identify the SATA port is connected to a solid-state drive (SSD) or hard disk drive (HDD).

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• NVMe Configuration

This screen shows NVMe device information.



• AMT Configuration

This screen displays Active Management Technology information.

*For Q670 platform

Advanced	Aptio Setup – AMI	
AMT Configuration AMT BIOS Features	[Enabled]	When disabled AMT BIOS Features are no longer supported and user is no longer able to access MEBx Setup.
		Note: This option does not disable Manageability Features in FW.
		<pre>++: Select Screen f↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults</pre>
		F4: Save & Exit ESC: Exit
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AMT BIOS Features

Enable or disable Active Management Technology BIOS features. The default is Enabled.

• F81966 Super IO Configuration

You can use this screen to select options for the Super IO Configuration and change the value of the selected option. A description of the selected item appears on the right side of the screen. For items marked with "▶", please press <Enter> for more options.

Advanced	Aptio Setup – AMI	
 F81966 Super IO Configuration Super IO Chip Serial Port 1 Configuration Serial Port 2 Configuration Serial Port 3 Configuration 	F81966	Set Parameters of Serial Port 1 (COMA)
▶ Serial Port 4 Configuration		
		<pre>++: Select Screen f↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit</pre>
Version	2.22.1287 Copyright (C) 2023	ESC: Exit AMI

➢ Serial Port 1

This item allows you to use it as RS232/422/485. The default is RS232.
• Serial Port 1 Configuration

Use these items to set parameters related to serial port 1.



Serial Port 1

This item allows you to use it as RS232/422/485. The default is RS232.

Hardware Monitor •

This screen monitors hardware health status.

Aptio Setup – AMI	
	Enable or Disable Smart Fan Enable
[Enabled] : +39 % : +38 % : N/A : +5.045 V : +3.040 V : +5.045 V : +3.328 V : +5.064 V	– Fan speed would change by temp Disable – Fan would keep full speed
	<pre>++: Select Screen 14: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
	Aptio Setup - AMI [Enabled] : +39 % : +38 % : N/A : +5.045 V : +3.040 V : +5.045 V : +3.328 V : +5.064 V

This screen displays the temperature of system and CPU, cooling fans speed in RPM and system voltages (VCC_CPU, DDR, +12V, +5V and +3.3V).



Note: Fan module is an option kit, fans speed will be displayed when it is installed in IPC962A and IPC964A.

• USB Configuration

This screen shows USB configuration.

Advanced	Aptio Setup — AMI	
USB Configuration		
USB Module Version	30	
USB Devices: 1 Drive, 1 Keyboard		<pre>++: Select Screen 1↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
Version :	2.22.1287 Copyright (C) 2023	AMI

3.5 Chipset Menu

The Chipset menu allows users to change the advanced chipset settings. You can select any of the items in the left frame of the screen to go to the sub menus:

- System Agent (SA) Configuration
- PCH-IO Configuration

For items marked with "▶", please press <Enter> for more options.

Apt Main Advanced Chipset Security Boot	io Setup – AMI Save & Exit
 ▶ System Agent (SA) Configuration ▶ PCH-ID Configuration 	System Agent (SA) Parameters
	++: Select Screen 11: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit
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• System Agent (SA) Configuration

This screen allows users to configure System Agent (SA) parameters. For items marked with "▶", please press <Enter> for more options.

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Chipset	Aptio Setup – AMI	
System Agent (SA) Configuration		VT-d capability
VT-d	Supported	
VT-d Control Iommu Pre-boot Behavior Above 4GB MMIO BIOS assignment	[Enabled] [Enable IOMMU during boot] [Enabled]	
 Graphics Configuration PCI Express Root Port 1 		
		<pre>++: Select Screen f↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
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≻ VT-d

Check to enable VT-d function on MCH.

> Above 4GB MMIO BIOS assignment

Enable/Disable above 4GB Memory Mapped IO BIOS assignment. This is enabled automatically when Aperture Size is set to 2048MB.

• Graphics Configuration

This screen shows graphics configuration.

Chipset	Aptio Setup — AMI	
Internal Graphics	[Auto]	Keep IGFX enabled based on the setup options.
		<pre>##: Select Screen f1: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>

Internal Graphics
 Keep IGFX enabled based on the setup options.

• CPU PCI Express Root Port

This screen shows CPU PCI Express root port information.

Chipset	Aptio Setup – AMI	
PCI Express Root Port 1 ASPM PCIe Speed Advanced Error Reporting Enable ClockReq Messaging	[Disabled] [Auto] [Disabled] [Enabled]	Set the ASPM Level: Force LOs – Force all links to LOs State AUTO – BIOS auto configure DISABLE – Disables ASPM
		<pre>++: Select Screen 1↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>

➤ ASPM

Set the ASPM Level:₩nForce L0s - Force all links to L0s State₩nForce L1 - Force all links to L1 State₩nForce L0sL1 - Force all links to L0SL1 State₩nDISABLE - Disables ASPM.

PCIe Speed

Configure PCIe Speed.

• PCH-IO Configuration

This screen allows you to set PCH parameters.

Chipset	Aptio Setup — AMI	
PCH-IO Configuration		HD Audio Subsystem
▶ HD Audio Configuration		Configuration Settings
PCH LAN Controller Wake on LAN Enable	[Enabled] [Enabled]	
		<pre>++: Select Screen f↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
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- PCI Express Configuration Configure PCIe Speed.
- HD Audio Configuration
 Enable or disable HD Audio.
- Wake on LAN Enable
 Enable or disable integrated LAN to wake the system.

• HD Audio Configuration

This screen shows HD Audio information.

Chips	Aptio Setup – AMI et	
HD Audio Subsystem Con	figuration Settings	Control Detection of the
HD Audio	[Enabled]	Disabled = HDA will be unconditionally disabled Enabled = HDA will be unconditionally enabled.
		<pre> ++: Select Screen f↓: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
	Version 2.22.1287 Copyright (C	:) 2023 AMI

3.6 Security Menu

The Security menu allows users to change the security settings for the system.

Main Advanced Chipset Sec	Aptio Setup – AMI Curity Boot Save & Exit	
Password Description		Set Administrator Password
If ONLY the Administrator's p then this only limits access only asked for when entering If ONLY the User's password and m boot or enter Setup. In Setup have Administrator rights. The password length must be in the following range: Minimum length	bassword is set, to Setup and is Setup. is set, then this ust be entered to the User will 3	
Maximum length Administrator Password	20	++: Select Screen
User Password		Enter: Select +/-: Change Opt.
▶ Secure Boot		F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit
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Administrator Password

This item indicates whether an administrator password has been set (installed or uninstalled).

➢ User Password

This item indicates whether a user password has been set (installed or uninstalled).

• Secure Boot

	Aptio Setup – AMI Security	
System Mode	Setup	Secure Boot feature is Active
Secure Boot	[Enabled] Not Active	Platform Key(PK) is enrolled and the System is in User mode.
Secure Boot Mode ▶ Restore Factory Keys ▶ Reset To Setup Mode	[Standard]	platform reset
▶ Key Management		
		<pre>**: Select Screen f4: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>
	Version 2.22.1287 Copyright (C)	2024 AMI

3.7 Boot Menu

Main Advanced Chipset	Aptio Setup – AMI Security <mark>Boot</mark> Save & Exit	
Boot Configuration Setup Prompt Timeout Bootup NumLock State Quiet Boot Network Stack	<mark>1</mark> [On] [Disabled] [Disabled]	Number of seconds to wait for setup activation key. 65535(0xFFFF) means indefinite waiting.
Boot Option Priorities Boot Option #1	[UEFI: Generic Flash Disk 8.07, Partition 1 (Generic Flash Disk 8.07)]	
		<pre>++: Select Screen fl: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit</pre>
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The Boot menu allows users to change boot options of the system.

- Setup Prompt Timeout
 Set the number of seconds to wait for setup activation key. 65535(0xFFFF) means indefinite waiting.
- Bootup NumLock State

Use this item to select the power-on state for the keyboard NumLock.

- Quiet Boot
 Select to display either POST output messages or a splash screen during boot-up.
- Network stack

Use this item to enable or disable the boot ROM function of the onboard LAN chip when the system boots up.

Boot Option Priorities

These are settings for boot priority. Specify the boot device priority sequence from the available devices.

3.8 Save & Exit Menu

The Save & Exit menu allows users to load your system configuration with optimal or fail-safe default values.

Aptio Setup – AMI Main Advanced Chipset Security Boot <mark>Save & Exit</mark>	
Save Options Save Changes and Exit Discard Changes and Exit Save Changes and Reset Discard Changes and Reset Save Changes Discard Changes Default Options Restore Defaults	Exit system setup after saving the changes.
Restore User Defaults Boot Override UEFI: Generic Flash Disk 8.07, Partition 1 (Generic Flash Disk 8.07)	<pre> ++: Select Screen 14: Select Item Enter: Select +/-: Change Opt. F1: General Help F2: Previous Values F3: Optimized Defaults F4: Save & Exit ESC: Exit</pre>

Save Changes and Exit

When finishing the system configuration settings, select this option to leave Setup and return to Main Menu. Select Save Changes and Exit from the Save & Exit menu and press <Enter>. Select Yes to save changes and exit.

Discard Changes and Exit

Select this option to quit Setup without making any permanent changes to the system configuration and return to Main Menu. Select Discard Changes and Exit from the Save & Exit menu and press <Enter>. Select Yes to discard changes and exit.

Save Changes and Reset

When finishing the system configuration settings, select this option to leave Setup and reboot the computer so the new system configuration parameters can take effect. Select Save Changes and Reset from the Save & Exit menu and press <Enter>. Select Yes to save changes and reset.

Discard Changes and Reset

Select this option to quit Setup without making any permanent changes to the system configuration and reboot the computer. Select Discard Changes and Reset from the Save & Exit menu and press <Enter>. Select Yes to discard changes and reset.

Save Changes

When finishing the system configuration settings, select this option to save changes. Select Save Changes from the Save & Exit menu and press <Enter>. Select Yes to save changes.

Discard Changes

Select this option to quit Setup without making any permanent changes to the system configuration. Select Discard Changes from the Save & Exit menu and press <Enter>. Select Yes to discard changes.

Restore Defaults

After selecting this option, all the settings will be restored to defaults automatically. Select Restore Defaults from the Save & Exit menu and press <Enter>.

Save as User Defaults

Select this option to save your current system configuration settings as User Defaults. Select Save as User Defaults from the Save & Exit menu and press <Enter>.

Restore User Defaults

After selecting this option, all the settings will be restored to user defaults automatically. Select Restore User Defaults from the Save & Exit menu and press <Enter>.

> Boot Override

Select a drive to immediately boot that device regardless of the current boot order.

APPENDIX A WATCHDOG TIMER

A.1 About Watchdog Timer

Software stability is a major issue in most applications. Some embedded systems are not watched by an operator for 24 hours. It is usually too late to wait for someone to reboot when computer hangs. The systems need to be able to reset automatically when things go wrong. The watchdog timer gives us a solution in this regard.

The watchdog timer is a counter that triggers a system reset when it counts down to zero from a preset value. The software starts the counter with an initial value and must reset it periodically. If the counter ever reaches zero which means the software has crashed, the system will reboot.

A.2 Sample Program

#include "stdafx.h"

```
#include <windows.h>
#include <stdio.h>
#include <tchar.h>
#include <stdlib.h>
#ifdef _DEBUG
#define new DEBUG_NEW
#endif
#pragma comment (lib, "User32.lib" )
#define IDT_TIMER WM_USER + 200
#define _CRT_SECURE_NO_WARNINGS 1
#define setbit(value,x) (value |=(1<<x))
#define clrbit(value,x) (value &=~(1<<x))
HINSTANCE hinstLibDLL = NULL;</pre>
```

LONG WDTDATA = 0;

typedef ULONG(*LPFNDLLGETIOSPACE)(ULONG); LPFNDLLGETIOSPACE lpFnDll_Get_IO; typedef void(*LPFNDLLSETIOSPACE)(ULONG, ULONG); LPFNDLLSETIOSPACE lpFnDll_Set_IO; int _tmain(int argc, _TCHAR* argv[])

```
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```

```
{
int unit = 0;
int WDTtimer = 0;
if (hinstLibDLL == NULL)
{
hinstLibDLL = LoadLibrary(TEXT("diodll.dll"));
if (hinstLibDLL == NULL)
{
//MessageBox("Load diodll dll error", "", MB_OK);
}
}
if (hinstLibDLL)
{
lpFnDll_Get_IO = (LPFNDLLGETIOSPACE)GetProcAddress(GetModuleHandle("diodll.dll"),
"GetIoSpaceByte");
lpFnDll_Set_IO = (LPFNDLLSETIOSPACE)GetProcAddress(GetModuleHandle("diodll.dll"),
"SetIoSpaceByte");
}
printf("Input Watch Dog Timer type, 1:Second ; 2:Minute :");
scanf("%d",&unit);
printf("₩nInput Timer to countdown:");
scanf("%d", &WDTtimer);
printf("Start to countdown...");
//==Enter MB Pnp Mode==
lpFnDll_Set_IO(0x2e, 0x87);
lpFnDll_Set_IO(0x2e, 0x87);
lpFnDll_Set_IO(0x2e, 0x07);
lpFnDll_Set_IO(0x2f, 0x07); //SET LDN 07
//set LDN07 FA 10 to 11
lpFnDll_Set_IO(0x2e, 0xFA);
WDTDATA = lpFnDll_Get_IO(0x2f);
WDTDATA = setbit(WDTDATA, 0);
lpFnDll_Set_IO(0x2f, WDTDATA);
if (unit == 1)
{
lpFnDll_Set_IO(0x2e, 0xF6);
lpFnDll_Set_IO(0x2f, WDTtimer);
//start watchdog counting
lpFnDll_Set_IO(0x2e, 0xF5);
WDTDATA = lpFnDll_Get_IO(0x2f);
WDTDATA = setbit(WDTDATA, 5);
lpFnDll_Set_IO(0x2f, WDTDATA);
```

```
}
else if (unit == 2)
{
```

//set WDT Timer

lpFnDll_Set_IO(0x2e, 0xF6);

IpFnDII_Set_IO(0x2f, WDTtimer); //set watchdog time unit to min IpFnDII_Set_IO(0x2e, 0xF5); WDTDATA = IpFnDII_Get_IO(0x2f);

WDTDATA = setbit(WDTDATA, 3); lpFnDll_Set_IO(0x2f, WDTDATA); //start watchdog counting lpFnDll_Set_IO(0x2e, 0xF5); WDTDATA = lpFnDll_Get_IO(0x2f); WDTDATA = setbit(WDTDATA, 5); lpFnDll_Set_IO(0x2f, WDTDATA); } system("pause");

return 0;

}

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APPENDIX B WAKE ON LAN

How to Set up Wake on LAN

Please follow the following steps to set up Wake on LAN on Windows 11.

- 1. Press "I w/ "S" or press " n Windows desktop.
- 2. Enter "proset" in red area.

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Reint	Intel(R) PROSet Ad.,	CO Microsoft Edge	Settings	Calculator
Paint	Intel(R) PROSet Ad.,	Microsoft Edge	Settings	Calculator

3. Select "Run as administrator"

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,⊘ proset	
All Apps Documents Settings More	
Best match	
Intel(R) PROSet Adapter Configuration Utility App	
	Intel(R) PROSet Adapter Configuration Utility App
	🕜 Open
	Run as administrator Open file location
	Pin to Start
	🔗 Pin to taskbar
	🗊 Uninstall

- 4. Select a LAN port (1) which will support "Wake on LAN", then enable functionality you need under "Adapter Settings" (2)
- 5. Press "Apply Changes" (3).

Intel® PROSet Adapter Configuration Utility						-	
			intel				
DESKTOP-PBUBLAT	<	Intel(R) Ethernet	Connection (7) 1219-LM				
- Imeli(R) Bhemet Connection (7) (219-LM - Imel(R) (211 Gigabt Network Connection		Adapter	Teaming/VLANs				
(_/		Adapter Information	n () ^	Adapter Settings			$) \land ($
		O Speed: Not Availab	ble	Large Send Offload V2 (IPv4)	Current Value:		
		Bus Type	PCI Express	Large Send Offload V2 (IPv6) Logacy Switch Compatibility Mode	Disabled		~
		Driver Name	e 1dexpress	Localy Administered Address Log Link State Event	Device Default	ent Value: abled v ice Default died Use Default	
		Driver Version	12.19.2.55	Protocol ARP Officed Protocol NS Officed	Disabled		
		ETrackID	Dx00000000	PTP Hardware Timestamp Receive Buffers			
		Location	PCI Bus 0, device 31, function 6	Reduce link speed during system idle Software Timestamp			
		Media Type	Copper	TCP Checksum Officed (Pv4)	Use Defau	t	
		Negotiated Link Speed	Not Supported	Transmit Buffers UDP Checksum Official (IPv4)			-
		Negotiated Link Width	Not Supported	UDP Checksum Official (IPv6) Utra Low Power Mode when cable is de			
		Pat Number		Wait for Link Wake on Link Settings			
		Pemanent Ethernet Address	0060E06CAA17	Wake on Magic Packet Wake on Magic Packet from power off s Wake on Pattern Match			
		Port	Not Supported	< >			
		Diagnostics	(?) ^			2	
		Available Tests:					
		Cable Tests	Detects network cable problems.				
(3	Apply Changes	Discard Changes Identify Adapt	lor			
		Allows the adapter to wake a Interface) systems can wake W NOTES: • To wake fro	an Advanced Power Management (APM) enabled syste from Standay (S3) or Hibernale (S4). If the system's D om S5, you must enable the Wake on Magic Packet f	en when the network connection establishes i ROS supports II, ACP systems can wale from rom power off state setting.	ink. ACPI (Advanced Confij 1a Power-off (SS) state.	puration	and Power
		 Link must be You must er 	e lost before the system enters an SS state in order to nable Wake on Magic Packet or Wake on Pattern I	wake the system with a link up event. Match for Wake on Link to function properly.			

**Please follow step 4 and step 5 to set the other LAN ports for "Wake on LAN"

- 6. Press "I w/ "S" or press " n Windows desktop.
- 7. Enter "control panel" in red area.

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appa				
Reint C	Intel(R) PROSet Ad.	CC Microsoft Edge	Settings	Calculator
Paint	. Intel(R) PROSet Ad.,	Microsoft Edge	Settings	Calculator

8. Select "Open".

, ♀ control[Panel		
All Apps Documents Web	More 🗸	
Control Panel		
Apps	,	Control Panel
👼 Windows Tools	>	🕑 Open
😅 Run	>	Den file location
Settings		 Pin to Start Pin to taskbar
www. Change User Account Control		

9. Press Power options \rightarrow Change what the power button do



11. Reboot the system to enable the above settings. Installation is completed.

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APPENDIX C HDD HOT-SWAPPABLE

HDD HOT-SWAPPABLE

IPC920 offers two hot-swap 2.5" HDD or SSD, people can easy install and replace the storages by following steps.

Using HDD hot-swappable function

Step 1 Please press "Delete" after turn on the system, then following the path to enable the Hot Plug function.

BIOS setup \rightarrow Advamced \rightarrow SATA Controller(s) \rightarrow SATA Mode Selection \rightarrow

Serial ATA Port→Hot Plug enable



Step 2 System auto reboot, installation completed.

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Removing Hot-Swappable storage

Step 1 Click " ^ "

- Step 2 Select "Eject xxxx".
- Step 3 Remove the HDD devic after "Safe To Remove Hardware" shown.



